

1. TITLE OF THE CERTIFICATE (ES)

Certificado de Profesionalidad de nivel 1 en
MAMA0109 FABRICACIÓN DE TAPONES DE CORCHO

2. TRANSLATED TITLE OF THE CERTIFICATE (EN)

Professional Certificate level 1 in
MAMA0109 CORK STOPPERS MANUFACTURING
(Esta traducción no tiene carácter oficial)

3. PROFILE OF SKILLS AND COMPETENCES

The holder of this certificate will have acquired the **general competence** to receive natural cork plates and perform the necessary operations for the manufacture and finishing of all types of cork stoppers, achieving the required quality, complying with occupational health and safety measures. This general competence is divided into the following **skill units(UC)**:

- Make stoppers and discs out of natural cork (UC0157_1).
- Make stoppers out of cork agglomerate (UC0158_1).
- Finish cork stoppers (UC0159_1).

The professional skills are acquired through the **learning outcomes** defined within the related Training Modules (MF):

- Manufacturing of stoppers and natural cork discs (MF0157_1).
- Manufacturing of cork agglomerate stoppers (MF0158_1).
- Cork stoppers finishing (MF0159_1).
- Practical training at the workplace in cork stoppers manufacturing (MP0174).

(See legal basis for all learning outcomes information acquired by the holder of this Certificate in each MF).

As a reference, the learning outcomes include in the Practical training that complete and reinforce the learning outcomes acquired in the other training modules, are:

- Assist in the reception of natural cork plates considering the previously established parameters.
- Assist in the handling of equipment for cooked, cut and sliced of cork plates.
- Assist in the production of agglomerate cork stoppers.
- Participate in the classification, marking and lubrication operations of stoppers for their subsequent packaging and dispatch.
- Participate in the working processes of the company, following the rules and instructions established at the workplace.

4. RANGE OF OCCUPATIONS ACCESSIBLE TO THE HOLDER OF THIS CERTIFICATE

The holder of the certificate may work in companies engaged in the manufacture of various types of cork stoppers. The most relevant occupations and work positions are:

- Preparer of materials for stoppers manufacturing
- Stoppers and discs operator
- Finishing stopper operator
- Stopper maker
- Cork preparator

5. OFFICIAL BASIS OF THE CERTIFICATE

Name and status of the national/regional authority providing accreditation/recognition of the certificate

The Ministry of Employment and Social Security or the corresponding autonomous regional administration within the scope of its competence, in the name of the King. The certificate is valid throughout Spain.

Level of the certificate

The Professional Certificate Level 1 of the National Repertoire of Professional Certificates corresponds to level 2 of the International Standard Classification of Education (ISCED-P 2011).

The European Qualification Framework (EQF) level:

Grading scale/Pass requirements

The grading scale and pass level of the training modules are expressed on a scale of 0 to 10. The minimum score for a pass is 5 in every training module including a pass in the practical training at the workplace module.

The grading system is as follows:

- FAIL: 0 to 4.9
- PASS-SATISFACTORY: 5 to 6.9
- PASS-GOOD: 7 to 8.9
- PASS-EXCELLENT: 9 to 10

Access to next level of education/training

This Professional Certificate Level 1 gives access to Professional Certificate Level 2 within the same professional area and family.

For validation purposes, the educational authorities will recognise the professional module or modules of the VET diplomas corresponding to the skills units included in the training modules of this certificate.

Legal basis

Royal Decree 717/2011, of May 20th, by which six professional certificates of the professional family "Wood, furniture and cork" included in the National Repertoire of professional certificates are established (Appendix I, Code: MAMA0109).

6. OFFICIALLY RECOGNISED WAYS OF ACQUIRING THE CERTIFICATE

This certificate may be acquired by:

1. Training: Completion with a pass grade of the face-to-face or online training programme.
2. Recognition of the professional skills acquired through professional experience or non-formal training (prior learning): Completion of a process of skills evaluation and accreditation in all the skills units making up the professional certificate.
3. Dual training: Completion of a training and apprenticeship contract, which may range from 1 year (or 6 months, if stipulated as such in the collective agreement) to 3 years, during which effective working time is combined with time dedicated to training under the training programme for the professional certificate.

The training method (number 1 above) requires successful completion of the training modules and the practical training at the workplace:

Description of vocational training received	Percentage of total programme (%)	Duration (hours)
Training modules	89	320
Practical training at the workplace	11	40
Total duration of training leading to the certificate		360

Entry/access requirements:

- No entry requirements

Additional information: Professional certificates are instruments for official accreditation of the professional qualifications in the National Catalogue of Professional Qualifications for all economic activities, within the scope of the labour administration. The National Repertoire of Professional Certificates is divided into three qualification levels (Level 1, Level 2 and Level 3), and by sectors into 26 professional families and 102 professional areas. More information is available at: www.sepe.es

National Europass Centre: www.sepie.es

(*) **Explanatory note:** This document is designed to provide additional information about the specified certificate, but has no legal status in itself. The format of the description is based on the following texts: Council Resolution 93/C 49/01 of 3 December 1992 on the transparency of qualifications; Council Resolution 96/C 224/04 of 15 July 1996 on the transparency of vocational training certificates; and Recommendation 2001/613/EC of the European Parliament and of the Council of 10 July 2001 on mobility within the Community for students, persons undergoing training, volunteers, teachers and trainers.

More information is available at: <http://europass.cedefop.eu.int>

Information on Professional Certificates of the Map of Qualifications and Vocational Training in Spain

